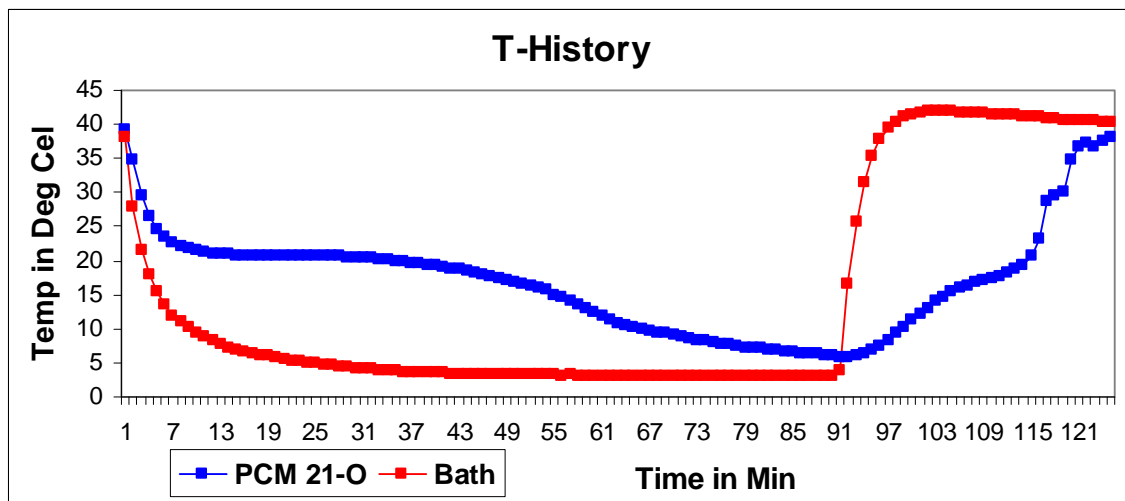


Phase Change Materials (PCM) are hydrated salts / organics that have large amount of heat energy stored in the form of Latent Heat which is absorbed or released when the materials change state from solid to liquid or liquid to solid. The PCM retains its latent heat without any change in physical or chemical properties over thousands of cycles. Various specific temperature PCM's are commercially available in the market (varying between -35<sup>0</sup>C to 90<sup>0</sup>C) depending upon the applications.

**Technical Specification:**

Description : Organic materials  
 Appearance : Light to dark coloured material



A 30g sample is taken in a test tube and placed in a temperature controlled bath. A temperature sensor is placed in the test tube and bath to record the temperatures using a datalogger. The bath is maintained at around 4<sup>0</sup>C during the freezing cycle and at around 40<sup>0</sup>C during the melting cycle.

Property	Value	Test Method	Test Conditions (if any)
Freezing Temp. (°C)	21	T - History	@ 4 <sup>0</sup> C Bath
Latent Heat (kJ/kg)	120	DSC	
Base Material	Organic chemicals -		
Congruent Melting	Yes	-	
Sub Cooling	No	T-History	
Flammability	May be combustible at high temperature		
Thermal Stability (cycles)	Under test	Internal	
Max. Operating Temp. (°C)		~80	



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